

Computer Systems Performance Analysis: Design of Experiments

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A Tutorial given at XXIX Brazilian Symposium on Computer
Networks and Distributed Systems,
May 30-June 3, 2011, Campo Grande, Brazil

The Audio/Video recordings of this tutorial are available at:

http://www.cse.wustl.edu/~jain/tutorials/ied_tut.htm

Performance Analysis

- ❑ Performance = Measurement, Simulation, Analytical Modeling
- ❑ Both measurement and simulation require resources and time
- ❑ Performance is affected by many factors:
 - For example: Network appliance performance is affected by CPU, Disk, network card, packet sizes
- ❑ Each of these factors can have several levels: For example:
 - 3 types of CPUs: Single core, dual core, multicore
 - 4 types of disks: 4800 rpm, 5200 rpm, 7200 rpm, 10000 rpm
 - 2 types of network: 10 Mbps, 100 Mbps, 1 Gbps, 10 Gbps
 - 6 packet sizes: 64B, 128KB, 512B, 1024B, 1518B, 9KB
- ❑ How many experiments do we need? $3 \times 4 \times 2 \times 6 = 144$
- ❑ What is the effect of CPU?

Experimental Design

- ❑ Design a proper set of experiments for measurement or simulation. Don't need to do all possible combinations.
- ❑ Develop a model that best describes the data obtained.
- ❑ Estimate the contribution of each factor to the performance.
- ❑ Isolate the measurement errors
- ❑ Estimate confidence intervals for model parameters.
- ❑ Check if the alternatives are significantly different.
- ❑ Check if the model is adequate.
- ❑ The techniques apply to all systems: Networks, Distributed Systems, Data bases, algorithms, ...

Text Book

- R. Jain, “Art of Computer Systems Performance Analysis,” Wiley, 1991, ISBN:0471503363 (Winner of the “1992 Best Computer Systems Book” Award from Computer Press Association”)



1. Introduction to Design of Experiments
2. 2^k Factorial Designs
3. 2^{k_r} Factorial Designs
4. 2^{k-p} Fractional Factorial Designs

Module 1: Introduction to Design of Experiments



- ❑ What is experimental design?
- ❑ Terminology
- ❑ Common mistakes
- ❑ Sample designs

Terminology

- ❑ **Factors:** Variables that affect the response variable.
E.g., CPU type, memory size, number of disk drives, workload used, and user's educational level.
Also called predictor variables or predictors.
- ❑ **Levels:** The values that a factor can assume, E.g., the CPU type has three levels: 68000, 8080, or Z80.
of disk drives has four levels.
Also called **treatment**.
- ❑ **Replication:** Repetition of all or some experiments.
- ❑ **Design:** The number of experiments, the factor level and number of replications for each experiment.
E.g., Full Factorial Design with 5 replications: $3 \times 3 \times 4 \times 3 \times 3$ or 324 experiments, each repeated five times.

Terminology (Cont)

- **Interaction** \Rightarrow Effect of one factor depends upon the level of the other.

Table 1: Noninteracting Factors

	A_1	A_2
B_1	3	5
B_2	6	8

Table 2: Interacting Factors

	A_1	A_2
B_1	3	5
B_2	6	9

Common Mistakes in Experimentation

- ❑ The variation due to experimental error is ignored.
- ❑ Important parameters are not controlled.
- ❑ Effects of different factors are not isolated
- ❑ Simple one-factor-at-a-time designs are used
- ❑ Interactions are ignored
- ❑ Too many experiments are conducted.

Better: two phases.

Types of Experimental Designs

- **Simple Designs:** Vary one factor at a time

$$\# \text{ of Experiments} = 1 + \sum_{i=1}^k (n_i - 1)$$

- Not statistically efficient.
- Wrong conclusions if the factors have interaction.
- Not recommended.

- **Full Factorial Design:** All combinations.

$$\# \text{ of Experiments} = \prod_{i=1}^k n_i$$

- Can find the effect of all factors.
- Too much time and money.
- May try 2^k design first.

Types of Experimental Designs (Cont)

- ❑ Fractional Factorial Designs: Less than Full Factorial
 - Save time and expense.
 - Less information.
 - May not get all interactions.
 - Not a problem if negligible interactions

Example

Personal workstation design

1. Processor: 68000, Z80, or 8086.
2. Memory size: 512K, 2M, or 8M bytes
3. Number of Disks: One, two, three, or four
4. Workload: Secretarial, managerial, or scientific.
5. User education: High school, college, or post-graduate level.

Five **Factors** at 3x3x4x3x3 **levels**

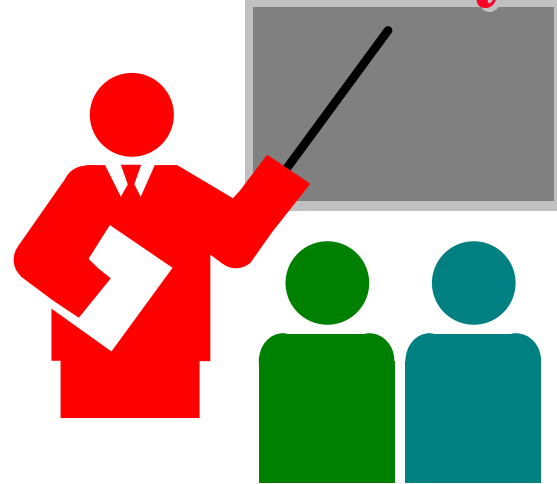
A Sample Fractional Factorial Design

□ Workstation Design:

(3 CPUs)(3 Memory levels)(3 workloads)(3 ed levels)
= 81 experiments

Experiment Number	CPU	Memory Level	Workload Type	Educational Level
1	68000	512K	Managerial	High School
2	68000	2M	Scientific	Post-graduate
3	68000	8M	Secretarial	College
4	Z80	512K	Scientific	College
5	Z80	2M	Secretarial	High School
6	Z80	8M	Managerial	Post-graduate
7	8086	512K	Secretarial	Post-graduate
8	8086	2M	Managerial	College
9	8086	8M	Scientific	High School

Summary I



- ❑ Goal of proper experimental design is to get the maximum information with minimum number of experiments
- ❑ Factors, levels, full-factorial designs

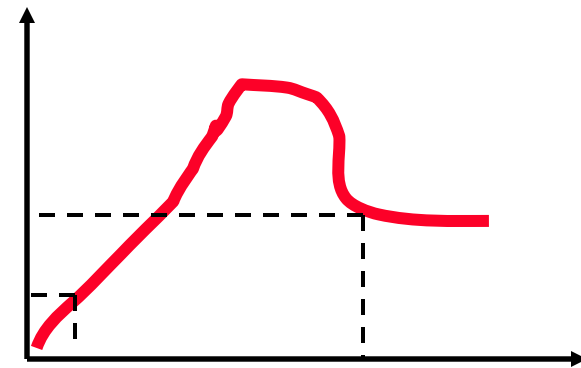
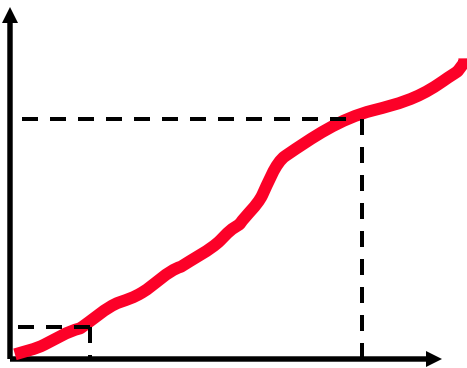
Module 2: 2^k Factorial Designs



- ❑ 2^2 Factorial Designs
- ❑ Model
- ❑ Computation of Effects
- ❑ Sign Table Method
- ❑ Allocation of Variation
- ❑ General 2^k Factorial Designs

2^k Factorial Designs

- ❑ k factors, each at two levels.
- ❑ Easy to analyze.
- ❑ Helps in sorting out impact of factors.
- ❑ Good at the beginning of a study.
- ❑ Valid only if the effect is unidirectional.
E.g., memory size, the number of disk drives



2² Factorial Designs

- Two factors, each at two levels.

Performance in MIPS

Cache Size	Memory Size	
	4M Bytes	16M Bytes
1K	15	45
2K	25	75

$$x_A = \begin{cases} -1 & \text{if 4M bytes memory} \\ 1 & \text{if 16M bytes memory} \end{cases}$$
$$x_B = \begin{cases} -1 & \text{if 1K bytes cache} \\ 1 & \text{if 2K bytes cache} \end{cases}$$

Model

$$y = q_0 + q_A x_A + q_B x_B + q_{AB} x_A x_B$$

Observations:

$$15 = q_0 - q_A - q_B + q_{AB}$$

$$45 = q_0 + q_A - q_B - q_{AB}$$

$$25 = q_0 - q_A + q_B - q_{AB}$$

$$75 = q_0 + q_A + q_B + q_{AB}$$

Solution:

$$y = 40 + 20x_A + 10x_B + 5x_A x_B$$

Interpretation: Mean performance = 40 MIPS

Effect of memory = 20 MIPS; Effect of cache = 10 MIPS

Interaction between memory and cache = 5 MIPS.

Sign Table Method

I	A	B	AB	y
1	-1	-1	1	15
1	1	-1	-1	45
1	-1	1	-1	25
1	1	1	1	75
160	80	40	20	Total
40	20	10	5	Total/4

Allocation of Variation

- Importance of a factor = proportion of the *variation* explained

$$\text{Sample Variance of } y = s_y^2 = \frac{\sum_{i=1}^{2^2} (y_i - \bar{y})^2}{2^2 - 1}$$

$$\text{Total Variation of } y = \text{SST} = \sum_{i=1}^{2^2} (y_i - \bar{y})^2$$

- For a 2^2 design:

$$\text{SST} = 2^2 q_A^2 + 2^2 q_B^2 + 2^2 q_{AB}^2 = \text{SSA} + \text{SSB} + \text{SSAB}$$

- Variation due to A = $\text{SSA} = 2^2 q_A^2$

- Variation due to B = $\text{SSB} = 2^2 q_B^2$

- Variation due to interaction = $\text{SSAB} = 2^2 q_{AB}^2$

- Fraction explained by A = $\frac{\text{SSA}}{\text{SST}}$ Variation \neq Variance

Example 17.2

- Memory-cache study:

$$\bar{y} = \frac{1}{4}(15 + 55 + 25 + 75) = 40$$

$$\begin{aligned}\text{Total Variation} &= \sum_{i=1}^4 (y_i - \bar{y})^2 \\ &= (25^2 + 15^2 + 15^2 + 35^2) \\ &= 2100 \\ &= 4 \times 20^2 + 4 \times 10^2 + 4 \times 5^2\end{aligned}$$

- Total variation= 2100

Variation due to Memory = 1600 (76%)

Variation due to cache = 400 (19%)

Variation due to interaction = 100 (5%)

Case Study 17.1: Interconnection Nets

- ❑ Memory interconnection networks: Omega and Crossbar.
- ❑ Memory reference patterns: *Random* and *Matrix*
- ❑ Fixed factors:
 - Number of processors was fixed at 16.
 - Queued requests were not buffered but blocked.
 - Circuit switching instead of packet switching.
 - Random arbitration instead of round robin.
 - Infinite interleaving of memory \Rightarrow no memory bank contention.

2² Design for Interconnection Networks

Factors Used in the Interconnection Network Study

Symbol	Factor	Level	
		-1	1
A	Type of the network	Crossbar	Omega
B	Address Pattern Used	Random	Matrix

		Response		
A	B	Throughput T	90% Transit N	Response R
-1	-1	0.0641	3	1.655
1	-1	0.4220	5	2.378
-1	1	0.7922	2	1.262
1	1	0.4717	4	2.190

Interconnection Networks Results

Parameter	Mean Estimate			Variation Explained		
	T	N	R	T	N	R
q_0	0.5725	3.5	1.871			
q_A	0.0595	-0.5	-0.145	17.2%	20%	10.9%
q_B	-0.1257	1.0	0.413	77.0%	80%	87.8%
q_{AB}	-0.0346	0.0	0.051	5.8%	0%	1.3%

- ❑ Average throughput = 0.5725
- ❑ Most effective factor = B = Reference pattern
 \Rightarrow The address patterns chosen are very different.
- ❑ Reference pattern explains \mp 0.1257 (77%) of variation.
- ❑ Effect of network type = 0.0595
 Omega networks = Average + 0.0595
 Crossbar networks = Average - 0.0595
- ❑ Slight interaction (0.0346) between reference pattern and network type.

General 2^k Factorial Designs

□ k factors at two levels each.

2^k experiments.

2^k effects:

k main effects

$\binom{k}{2}$ two factor interactions

$\binom{k}{3}$ three factor interactions...

2^k Design Example

- Three factors in designing a machine:
 - Cache size
 - Memory size
 - Number of processors

	Factor	Level -1	Level 1
A	Memory Size	4MB	16MB
B	Cache Size	1kB	2kB
C	Number of Processors	1	2

$$y = q_0 + q_A x_A + q_B x_B + q_C x_C + q_{AB} x_A x_B + q_{AC} x_A x_C + q_{BC} x_B x_C + q_{ABC} x_A x_B x_C$$

2^k Design Example (cont)

Cache Size	4M Bytes		16M Bytes	
	1 Proc	2 Proc	1 Proc	2 Proc
1K Byte	14	46	22	58
2K Byte	10	50	34	86

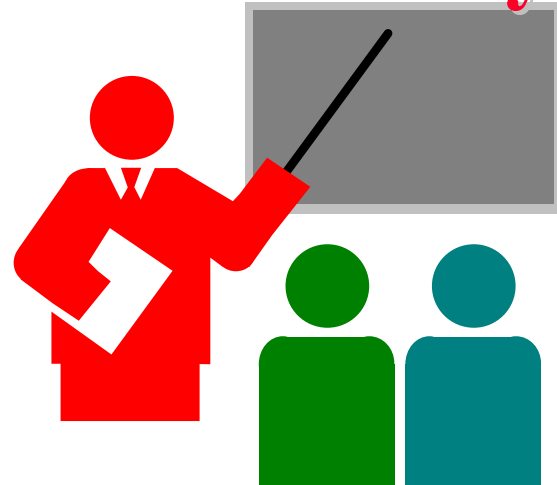
I	A	B	C	AB	AC	BC	ABC	y
1	-1	-1	-1	1	1	1	-1	14
1	1	-1	-1	-1	-1	1	1	22
1	-1	1	-1	-1	1	-1	1	10
1	1	1	-1	1	-1	-1	-1	34
1	-1	-1	1	1	-1	-1	1	46
1	1	-1	1	-1	1	-1	-1	58
1	-1	1	1	-1	-1	1	-1	50
1	1	1	1	1	1	1	1	86
320	80	40	160	40	16	24	9	Total
40	10	5	20	5	2	3	1	Total/8

Analysis of 2^k Design

$$\begin{aligned} \text{SST} &= 2^3(q_A^2 + q_B^2 + q_C^2 + q_{AB}^2 + q_{AC}^2 + q_{BC}^2 + q_{ABC}^2) \\ &= 8(10^2 + 5^2 + 20^2 + 5^2 + 2^2 + 3^2 + 1^2) \\ &= 800 + 200 + 3200 + 200 + 32 + 72 + 8 = 4512 \\ &= 18\% + 4\% + 71\% + 4\% + 1\% + 2\% + 0\% \\ &= 100\% \end{aligned}$$

- Number of Processors (C) is the most important factor.

Summary



- ❑ 2^k design allows k factors to be studied at two levels each
- ❑ Can compute main effects and all multi-factors interactions
- ❑ Easy computation using sign table method
- ❑ Easy allocation of variation using squares of effects

Module 3: 2^k Factorial Designs



- ❑ Computation of Effects
- ❑ Estimation of Experimental Errors
- ❑ Allocation of Variation
- ❑ Confidence Intervals for Effects
- ❑ Confidence Intervals for Predicted Responses
- ❑ Visual Tests for Verifying the assumptions
- ❑ Multiplicative Models

2^kr Factorial Designs

- r replications of 2^k Experiments
⇒ 2^kr observations.
⇒ Allows estimation of experimental errors.

- Model:

$$y = q_0 + q_A x_A + q_B x_B + q_{AB} x_A x_B + e$$

- e = Experimental error

Computation of Effects

Simply use means of r measurements

I	A	B	A B	y	Mean \bar{y}
1	-1	-1	1	(15, 18, 12)	15
1	1	-1	-1	(45, 48, 51)	48
1	-1	1	-1	(25, 28, 19)	24
1	1	1	1	(75, 75, 81)	77
164	86	38	20		total
41	21.5	9.5	5		total/4

□ Effects: $q_0 = 41$, $q_A = 21.5$, $q_B = 9.5$, $q_{AB} = 5$.

Experimental Errors: Example

- Estimated Response:

$$\hat{y}_1 = q_0 - q_A - q_B + q_{AB} = 41 - 21.5 - 9.5 + 5 = 15$$

- Experimental errors:

$$e_{11} = y_{11} - \hat{y}_1 = 15 - 15 = 0$$

i	Effect				Estimated Response	Measured Responses			Errors		
	I	A	B	A B		\hat{y}_i	y_{i1}	y_{i2}	y_{i3}	e_{i1}	e_{i2}
	41	21.5	9.5	5							
1	1	-1	-1	1	15	15	18	12	0	3	-3
2	1	1	-1	-1	48	45	48	51	-3	0	3
3	1	-1	1	-1	24	25	28	19	1	4	-5
4	1	1	1	1	77	75	75	81	-2	-2	4

Allocation of Variation

- Total variation or total sum of squares:

$$SST = \sum_{i,j} (y_{ij} - \bar{y}_{..})^2$$

$$y_{ij} = q_0 + q_A x_{Ai} + q_B x_{Bi} + q_{AB} x_{Ai} x_{Bi} + e_{ij}$$

$\sum_{i,j} (y_{ij} - \bar{y}_{..})^2$	=	$2^2 r q_A^2$	+	$2^2 r q_B^2$	+	$2^2 r q_{AB}^2$	+	$\sum_{i,j} e_{ij}^2$
SST	=	SSA	+	SSB	+	SSAB	+	SSE
7032	=	5547	+	1083	+	300	+	102
100%	=	78.88%	+	15.4%	+	4.27%	+	1.45%

Confidence Intervals For Effects

- Effects are random variables.
- Errors $\sim N(0, \sigma_e) \Rightarrow y \sim N(\bar{y}_., \sigma_e)$

- Variance of errors:

$$s_e^2 = \frac{1}{2^2(r-1)} \sum_{ij} e_{ij}^2 = \frac{\text{SSE}}{2^2(r-1)} \triangleq \text{MSE}$$

- Similarly,

$$s_{q_A} = s_{q_B} = s_{q_{AB}} = \frac{s_e}{\sqrt{2^2 r}}$$

- Confidence intervals (CI) for the effects:

$$q_i \mp t_{[1-\alpha/2; 2^2(r-1)]} s_{q_i}$$

- CI does not include a zero \Rightarrow significant

Example 18.4

- For Memory-cache study: Standard deviation of errors:

$$s_e = \sqrt{\frac{\text{SSE}}{2^2(r-1)}} = \sqrt{\frac{102}{8}} = \sqrt{12.75} = 3.57$$

- Standard deviation of effects:

$$s_{q_i} = s_e / \sqrt{(2^2 r)} = 3.57 / \sqrt{12} = 1.03$$

- For 90% Confidence: $t_{[0.95,8]} = 1.86$

- Confidence intervals: $q_i \mp (1.86)(1.03) = q_i \mp 1.92$

$$q_0 = (39.08, 42.91)$$

$$q_A = (19.58, 23.41)$$

$$q_B = (7.58, 11.41)$$

$$q_{AB} = (3.08, 6.91)$$

- No zero crossing \Rightarrow All effects are significant.

Assumptions

1. Errors are statistically independent.
2. Errors are additive.
3. Errors are normally distributed.
4. Errors have a constant standard deviation σ_e .
5. Effects of factors are additive
 \Rightarrow observations are independent and normally distributed with constant variance.

Visual Tests

1. Independent Errors:

- ❑ Scatter plot of residuals versus the predicted response \hat{y}_i
- ❑ Magnitude of residuals $<$ Magnitude of responses/10
 \Rightarrow Ignore trends
- ❑ Plot the residuals as a function of the experiment number
- ❑ Trend up or down \Rightarrow other factors or side effects

2. Normally distributed errors:

Normal quantile-quantile plot of errors

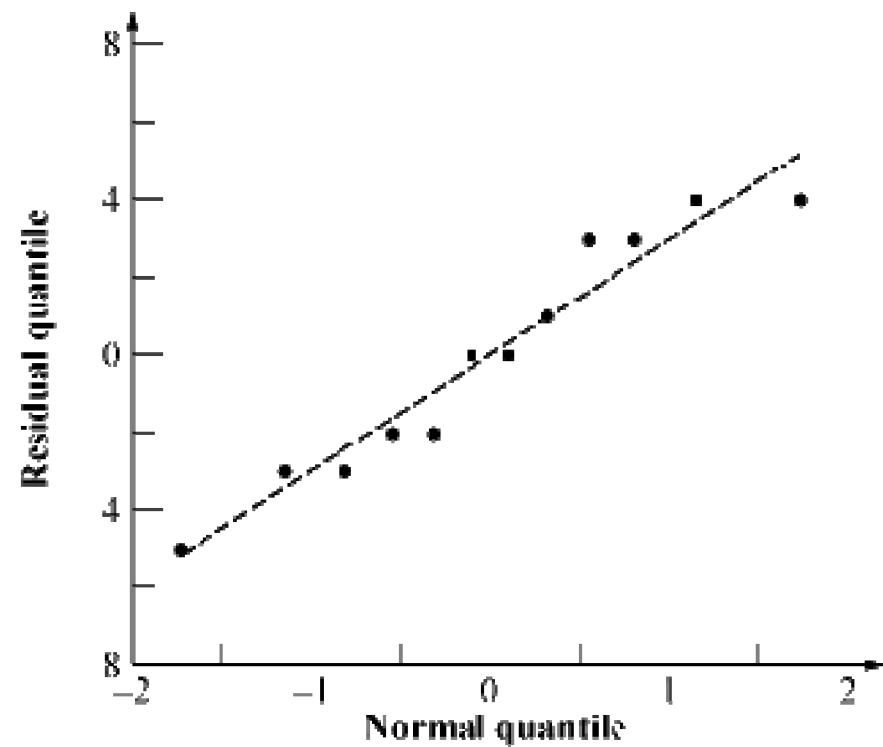
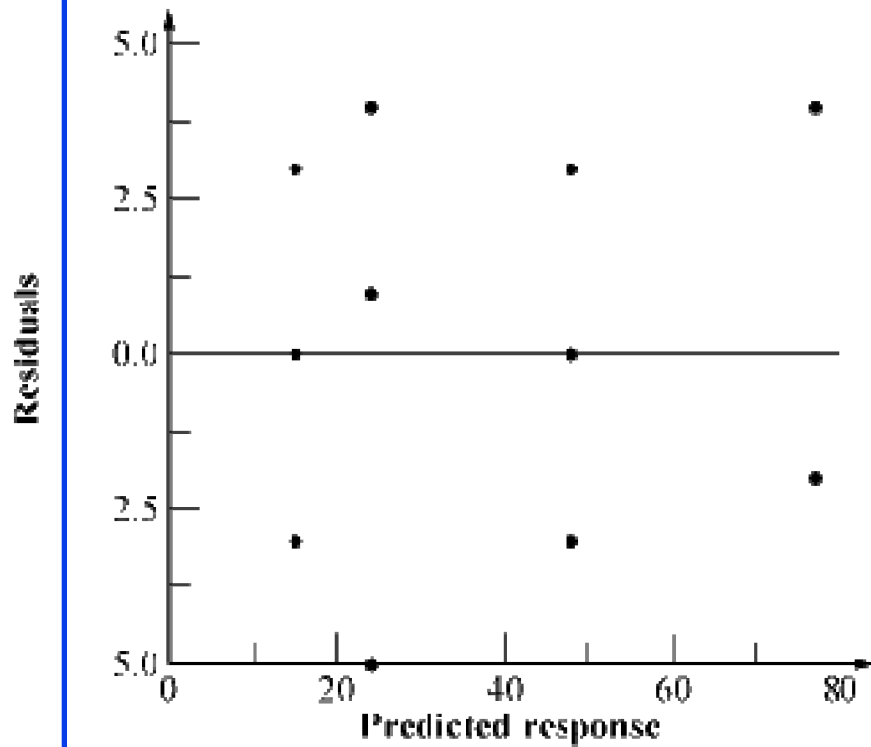
3. Constant Standard Deviation of Errors:

Scatter plot of y for various levels of the factor

Spread at one level significantly different than that at other

\Rightarrow Need transformation

Example 18.7: Memory-cache



Multiplicative Models

- ❑ Additive model:

$$y_{ij} = q_0 + q_A x_A + q_B x_B + q_{AB} x_A x_B + e_{ij}$$

- ❑ Not valid if effects do not add.

E.g., execution time of workloads.

i th processor speed = v_i instructions/second.

j th workload Size = w_j instructions

- ❑ The two effects multiply. Logarithm \Rightarrow additive model:

Execution Time $y_{ij} = v_i \times w_j$

$$\log(y_{ij}) = \log(v_i) + \log(w_j)$$

- ❑ Correct Model:

$$y'_{ij} = q_0 + q_A x_A + q_B x_B + q_{AB} x_A x_B + e_{ij}$$

Where, $y'_{ij} = \log(y_{ij})$

Multiplicative Model (Cont)

- Taking an antilog of effects:

$$u_A = 10^{q_A}, u_B = 10^{q_B}, \text{ and } u_{AB} = 10^{q_{AB}}$$

- u_A = ratio of MIPS rating of the two processors
- u_B = ratio of the size of the two workloads.
- Antilog of additive mean $q_0 \Rightarrow$ geometric mean

$$\dot{y} = 10^{q_0} = (y_1 y_2 \cdots y_n)^{1/n} \quad n = 2^2 r$$

Example 18.8: Execution Times

Analysis Using an Additive Model

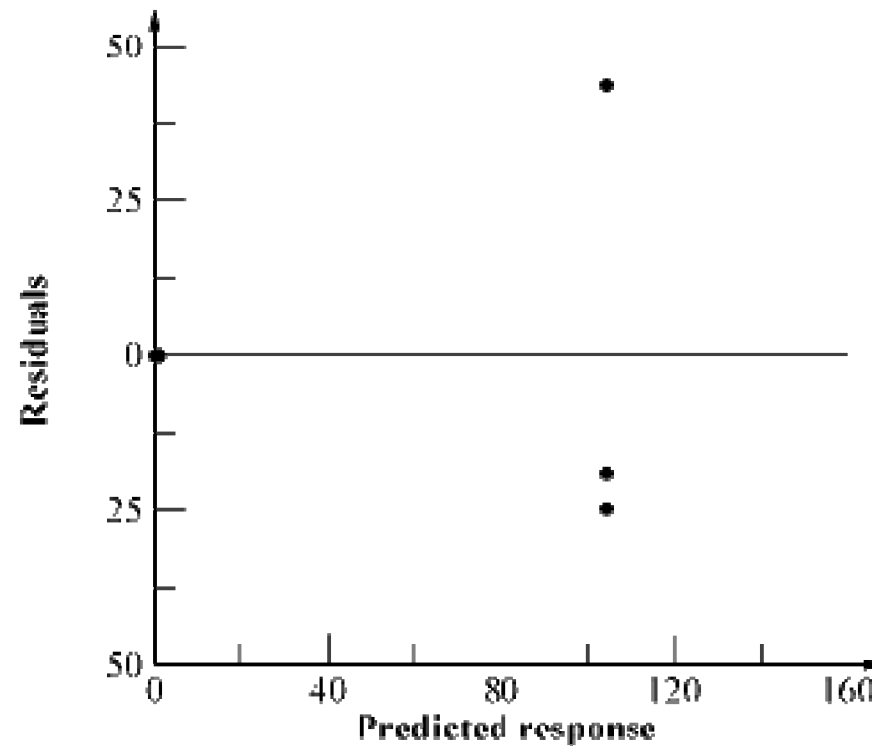
I	A	B	AB	y	Mean \bar{y}
1	-1	-1	1	(85.10, 79.50, 147.90)	104.170
1	1	-1	-1	(0.891, 1.047, 1.072)	1.003
1	-1	1	-1	(0.955, 0.933, 1.122)	1.003
1	1	1	1	(0.0148, 0.0126, 0.0118)	0.013
106.19	-104.15	-104.15	102.17	total	
26.55	-26.04	-26.04	25.54	total/4	

Additive model is not valid because:

- ❑ Physical consideration \Rightarrow effects of workload and processors do not add. They multiply.
- ❑ Large range for y. $y_{\max}/y_{\min} = 147.90/0.0118$ or 12,534 \Rightarrow log transformation
- ❑ Taking an arithmetic mean of 114.17 and 0.013 is inappropriate.

Example 18.8 (Cont)

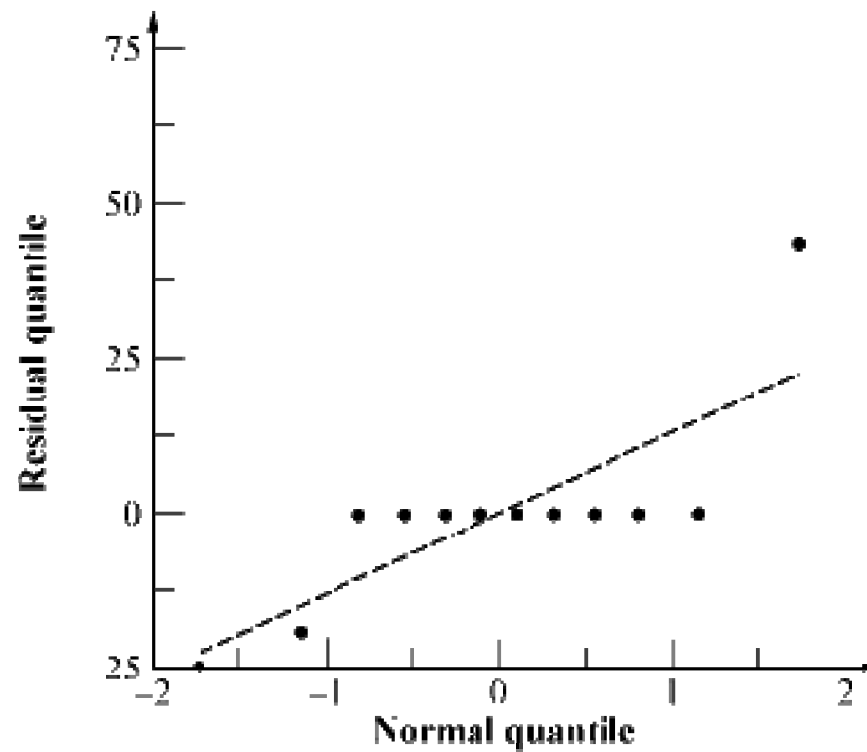
- The residuals are not small as compared to the response.



- The spread of residuals is large at larger value of the response.
⇒ log transformation

Example 18.8 (Cont)

- Residual distribution has a longer tail than normal



Analysis Using Multiplicative Model

Data After Log Transformation

I	A	B	AB	y	Mean \bar{y}
1	-1	-1	1	(1.93, 1.90, 2.17)	2.00
1	1	-1	-1	(-0.05, 0.02, 0.03)	0.00
1	-1	1	-1	(-0.02, -0.03, 0.05)	0.00
1	1	1	1	(-1.83, -1.90, -1.93)	-1.89
0.11	-3.89	-3.89	0.11	total	
0.03	-0.97	-0.97	0.03	total/4	

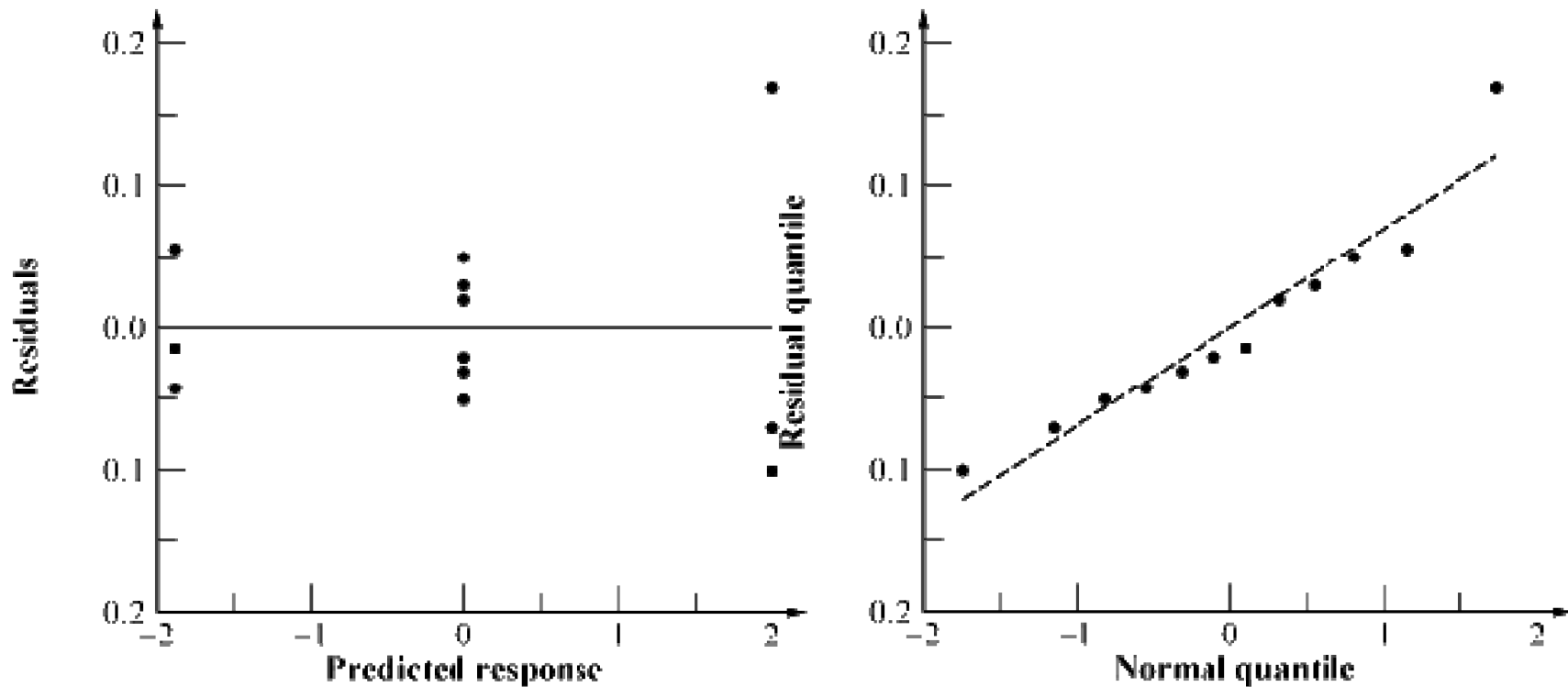
Variation Explained by the Two Models

Factor	Additive Model			Multiplicative Model		
	Effect	% Var.	Conf. Interval	Effect	% Var.	Conf. Interval
I	26.55		(16.35, 36.74)	0.03		(-0.02, 0.07)†
A	-26.04	30.1%	(-36.23, -15.84)	-0.97	49.9%	(-1.02, -0.93)
B	-26.04	30.1%	(-36.23, -15.84)	-0.97	49.9%	(-1.02, -0.93)
AB	25.54	29.0%	(15.35, 35.74)	0.03	0.0%	(-0.02, 0.07)†
e		10.8%			0.2%	

† ⇒ Not Significant

- ❑ With multiplicative model:
 - Interaction is almost zero.
 - Unexplained variation is only 0.2%

Visual Tests



- ❑ **Conclusion:** Multiplicative model is better than the additive model.

Interpretation of Results

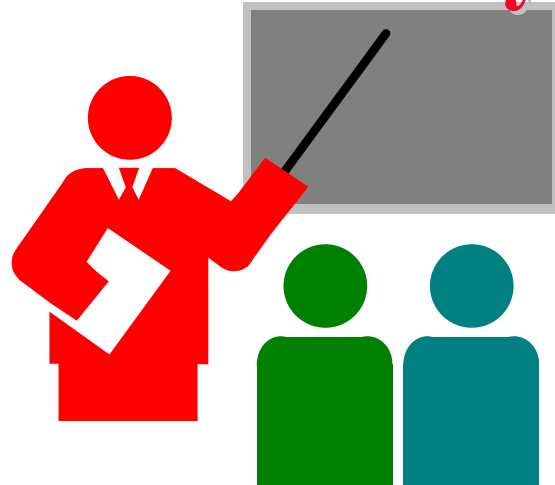
$$\log(y) = q_0 + q_A x_A + q_B x_B + q_{AB} x_A x_B + e$$

$$\begin{aligned}\Rightarrow y &= 10^{q_0} 10^{q_A x_A} 10^{q_B x_B} 10^{q_{AB} x_A x_B} 10^e \\ &= 10^{0.03} 10^{-0.97 x_A} 10^{-0.97 x_B} 10^{0.03 x_A x_B} 10^e \\ &= 1.07 \times 0.107^{x_A} \times 0.107^{x_B} \times 1.07^{x_A x_B} 10^e\end{aligned}$$

- ❑ The time for an average processor on an average benchmark is 1.07.
- ❑ The time on processor A_1 is nine times (0.107^{-1}) that on an average processor. The time on A_2 is one ninth (0.107^1) of that on an average processor.
- ❑ MIPS rate for A_2 is 81 times that of A_1 .
- ❑ Benchmark B_1 executes 81 times more instructions than B_2 .
- ❑ The interaction is negligible.

\Rightarrow Results apply to all benchmarks and processors.

Summary



- ❑ Replications allow estimation of measurement errors
⇒ Confidence Intervals of parameters
Allocation of variation is proportional to square of effects
- ❑ Multiplicative models are appropriate if the factors multiply
- ❑ Visual tests for independence normal errors

Module 4: 2^{k-p} Fractional Factorial Designs



- ❑ 2^{k-p} Fractional Factorial Designs
- ❑ Sign Table for a 2^{k-p} Design
- ❑ Confounding
- ❑ Other Fractional Factorial Designs
- ❑ Algebra of Confounding
- ❑ Design Resolution

2^{k-p} Fractional Factorial Designs

- Large number of factors
 - ⇒ large number of experiments
 - ⇒ full factorial design too expensive
 - ⇒ Use a fractional factorial design
- 2^{k-p} design allows analyzing k factors with only 2^{k-p} experiments.
 - 2^{k-1} design requires only half as many experiments
 - 2^{k-2} design requires only one quarter of the experiments

Example: 2^{7-4} Design

Expt No.	A	B	C	D	E	F	G
1	-1	-1	-1	1	1	1	-1
2	1	-1	-1	-1	-1	1	1
3	-1	1	-1	-1	1	-1	1
4	1	1	-1	1	-1	-1	-1
5	-1	-1	1	1	-1	-1	1
6	1	-1	1	-1	1	-1	-1
7	-1	1	1	-1	-1	1	-1
8	1	1	1	1	1	1	1

- Study 7 factors with only 8 experiments!

Fractional Design Features

- Full factorial design is easy to analyze due to orthogonality of sign vectors.

Fractional factorial designs also use orthogonal vectors.

That is:

- The sum of each column is zero.

$$\sum_i x_{ij} = 0 \quad \forall j$$

*j*th variable, *i*th experiment.

- The sum of the products of any two columns is zero.

$$\sum_i x_{ij}x_{il} = 0 \quad \forall j \neq l$$

- The sum of the squares of each column is 2^{7-4} , that is, 8.

$$\sum_i x_{ij}^2 = 8 \quad \forall j$$

Analysis of Fractional Factorial Designs

I	A	B	C	D	E	F	G	y
1	-1	-1	-1	1	1	1	-1	20
1	1	-1	-1	-1	-1	1	1	35
1	-1	1	-1	-1	1	-1	1	7
1	1	1	-1	1	-1	-1	-1	42
1	-1	-1	1	1	-1	-1	1	36
1	1	-1	1	-1	1	-1	-1	50
1	-1	1	1	-1	-1	1	-1	45
1	1	1	1	1	1	1	1	82
317	101	35	109	43	1	47	3	Total
39.62	12.62	4.37	13.62	5.37	0.125	5.87	0.37	Total/8

□ Factors A through G explain 37.26%, 4.74%, 43.40%, 6.75%, 0%, 8.06%, and 0.03% of variation, respectively.

⇒ Use only factors C and A for further experimentation.

Sign Table for a 2^{k-p} Design

Steps:

1. Prepare a sign table for a full factorial design with $k-p$ factors.
2. Mark the first column I.
3. Mark the next $k-p$ columns with the $k-p$ factors.
4. Of the $(2^{k-p}-k-p-1)$ columns on the right, choose p columns and mark them with the p factors which were not chosen in step 1.

Example: 2^{7-4} Design



Expt No.	A	B	C	AB	AC	BC	ABC
1	-1	-1	-1	1	1	1	-1
2	1	-1	-1	-1	-1	1	1
3	-1	1	-1	-1	1	-1	1
4	1	1	-1	1	-1	-1	-1
5	-1	-1	1	1	-1	-1	1
6	1	-1	1	-1	1	-1	-1
7	-1	1	1	-1	-1	1	-1
8	1	1	1	1	1	1	1

Example: 2^{4-1} Design

Expt No.	A	B	C	AB	AC	BC	D
1	-1	-1	-1	1	1	1	-1
2	1	-1	-1	-1	-1	1	1
3	-1	1	-1	-1	1	-1	1
4	1	1	-1	1	-1	-1	-1
5	-1	-1	1	1	-1	-1	1
6	1	-1	1	-1	1	-1	-1
7	-1	1	1	-1	-1	1	-1
8	1	1	1	1	1	1	1

Confounding

- **Confounding:** Only the combined influence of two or more effects can be computed.

$$\begin{aligned}q_A &= \sum_i y_i x_{Ai} \\ &= \frac{-y_1 + y_2 - y_3 + y_4 - y_5 + y_6 - y_7 + y_8}{8}\end{aligned}$$

$$\begin{aligned}q_D &= \sum_i y_i x_{Di} \\ &= \frac{-y_1 + y_2 + y_3 - y_4 + y_5 - y_6 - y_7 + y_8}{8}\end{aligned}$$

Confounding (Cont)

$$\begin{aligned}q_{ABC} &= \sum_i y_i x_{Ai} x_{Bi} x_{Ci} \\ &= \frac{-y_1 + y_2 + y_3 - y_4 + y_5 - y_6 - y_7 + y_8}{8}\end{aligned}$$

$$q_D = q_{ABC}$$

$$\begin{aligned}q_D + q_{ABC} &= \sum_i y_i x_{Ai} x_{Bi} x_{Ci} \\ &= \frac{-y_1 + y_2 + y_3 - y_4 + y_5 - y_6 - y_7 + y_8}{8}\end{aligned}$$

□ \Rightarrow Effects of D and ABC are confounded. Not a problem if q_{ABC} is negligible.

Confounding (Cont)

- Confounding representation: $D=ABC$

Other Confoundings:

$$\begin{aligned} q_A &= q_{BCD} = \sum_i y_i x_{Ai} \\ &= \frac{-y_1 + y_2 - y_3 + y_4 - y_5 + y_6 - y_7 + y_8}{8} \end{aligned}$$

$$\Rightarrow A = BCD$$

$A=BCD$, $B=ACD$, $C=ABD$, $AB=CD$, $AC=BD$,
 $BC=AD$, $ABC=D$, and $I=ABCD$

- $I=ABCD \Rightarrow$ confounding of ABCD with the mean.

Other Fractional Factorial Designs

- A fractional factorial design is not unique. 2^p different designs.

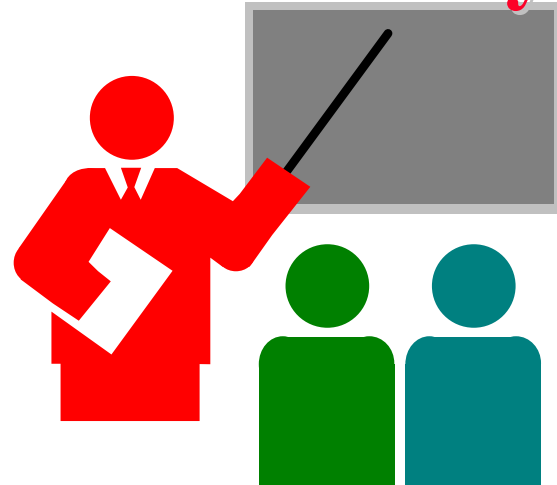
Another 2^{4-1} Experimental Design

Expt No.	A	B	C	D	AC	BC	ABC
1	-1	-1	-1	1	1	1	-1
2	1	-1	-1	-1	-1	1	1
3	-1	1	-1	-1	1	-1	1
4	1	1	-1	1	-1	-1	-1
5	-1	-1	1	1	-1	-1	1
6	1	-1	1	-1	1	-1	-1
7	-1	1	1	-1	-1	1	-1
8	1	1	1	1	1	1	1

- Confoundings: $I=ABD$, $A=BD$, $B=AD$, $C=ABCD$,
 $D=AB$, $AC=BCD$, $BC=ACD$, $ABC=CD$

Not as good as the previous design.

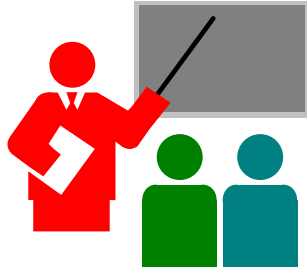
Summary



- ❑ Fractional factorial designs allow a large number of variables to be analyzed with a small number of experiments
- ❑ Many effects and interactions are confounded

Other Designs

- ❑ One factor with many levels
e.g., 1 factor with 5 levels
- ❑ Two factors with different levels,
e.g., 2 factors with 4×5 levels
- ❑ Multiple factors with different levels,
e.g., 4 factors with $3 \times 4 \times 5 \times 2$ levels
- ❑ All these designs and others are discussed in the book.



Overall Summary

- ❑ 2^k design allows k factors to be studied at two levels each
- ❑ Can compute main effects and all multi-factors interactions
- ❑ Easy computation using sign table method
- ❑ Easy allocation of variation using squares of effects
- ❑ 2^{kr} design with replications allow estimation of measurement errors \Rightarrow Confidence Intervals of parameters
- ❑ Multiplicative models are appropriate if the factors multiply
- ❑ Visual tests for independence normal errors
- ❑ 2^{k-p} Fractional factorial designs allow a large number of variables to be analyzed with a small number of experiments
- ❑ Many effects and interactions are confounded